

**REGAL**  
CUTTING TOOLS



# EXTENSION TAPS

Extra length for hard  
to reach applications



# Extension Hand Taps

\* Pulley Diameter

Items In **RED** are New Additions

Size & Pitch	H Limit	Flutes	Thread Length	Shank Diam.	Chamfer	4"	6"	8"	10"	12"	
#6-32	H3	3	11/16"	0.141	Taper		015300AS				
					Plug		015301AS				
					Bottom		015302AS				
				0.097	Plug		015299AS				
#8-32	H3	4	3/4"	0.168	Taper		015312AS				
					Plug		015313AS				
					Bottom		015314AS				
				0.123	Plug		015303AS				
#10-24	H3	4	7/8"	0.194	Taper		015318AS				
					Plug		015319AS				
					Bottom		015320AS				
				0.136	Plug		015317AS				
#10-32	H3	4	7/8"	0.194	Taper		015324AS				
					Plug		015325AS				
					Bottom		015326AS				
				0.136	Plug		015323AS				
1/4"-20	H3	4	1"	0.255*	Plug		008862AS	008863AS			
					Bottom		015150AS				
					Plug	015200AS	015125AS				
1/4"-28	H3	4	1"	0.255 *	Taper		015342AS				
					Plug		008880AS				
					Bottom		015344AS				
				0.185	Plug		015343AS				
5/16"-18	H3	4	1-1/8"	0.318*	Plug		008864AS	008865AS			
					Bottom		015152AS				
					Plug	015201AS	015131AS				
5/16"-24	H3	4	1-1/8"	0.318*	Taper		015360AS				
					Plug		008881AS				
					Bottom		015362AS				
				0.240	Plug		015361AS				
3/8"-16	H3	4	1-1/4"	0.381*	Plug		008866AS	008867AS	008868AS		
					Bottom		015154AS				
					Plug	015202AS	015140AS	015069AS			
3/8"-24	H3	4	1-1/4"	0.381*	Taper		015372AS				
					Plug		008882AS				
					Bottom		015374AS				
				0.275	Plug		015373AS				
7/16"-14	H3	4	1-7/16"	0.323	Plug			015068AS			
					Taper		015061AS				
					Plug		015062AS				
7/16"-20	H3	4	1-7/16"	0.323	Bottom		015063AS				
					Taper		015064AS				
					Plug		015065AS				
					Bottom		015066AS				
1/2"-13	H3	4	1-21/32"	0.507*	Plug		008870AS	015153AS	015151AS	015135AS	
					Plug	015203AS	015146AS	015155AS			
					Bottom		015147AS				
1/2"20	H3	4	1-21/32"	0.367	Plug		015149AS				
9/16"-12	H3	4	1-21/32"	0.429	Taper		015177AS				
					Plug		015178AS				
					Bottom		015179AS				
9/16"-18	H3	4	1-21/32"	0.429	Taper		015185AS				
					Plug		015186AS				
					Bottom		015187AS				
5/8"-11	H3	4	1-13/16"	0.480	Plug		015160AS	015161AS			
					0.633*	Plug				015173AS	015183AS
					Taper		015180AS				
5/8"-18	H3	4	1-13/16"	0.480	Plug		015181AS				
					Bottom		015182AS				
					Plug		015431AS	015429AS	015430AS		
3/4"10	H3	4	2"	0.590	Bottom		015428AS				
					0.759*	Plug					015435AS
3/4"-16	H3	4	2"	0.590	Plug		015190AS				
7/8"-9	H4	4	2-7/32"	0.697	Plug		015193AS	015156AS	015432AS	015436AS	
1"-8	H4	4	2-1/2"	0.800	Plug		015196AS	015162AS	015164AS	015166AS	
					Bottom			015163AS	015165AS	015167AS	
1-1/4"-7	H4	4	2-9/16"	1.021	Plug				015174AS	015175AS	
1-1/4"-8	H5	4	2-9/16"	1.021	Plug				015176AS	015168AS	
1-1/2"-6	H4	4	3"	1.233	Plug				015169AS	015170AS	
1-1/2"-8	H5	4	3"	1.233	Plug				015171AS	015172AS	

# Spiral Point Extension Taps

\* Pulley Diameter

Items In **RED** are New Additions

Size & Pitch	H Limit	Flutes	Thread Length	Shank Diam.	Chamfer	4"	6"	8"	10"
#4-40	H2	2	9/16"	0.080	Plug	091369AS			
#4-48	H2	2	9/16"	0.080	Plug	091372AS			
#5-40	H2	2	5/8"	0.093	Plug	091375AS			
#6-32	H3	2	11/16"	0.141	Plug	091376AS	015100AS		
				0.097	Plug	091377AS	015101AS		
#8-32	H3	2	3/4"	0.168	Plug	091378AS	015102AS		
				0.123	Plug	091379AS	015103AS		
#10-24	H3	2	7/8"	0.194	Plug	091380AS	015110AS		
				0.136	Plug	091381AS	015111AS		
#10-32	H3	2	7/8"	0.194	Plug	091382AS	015112AS		
				0.136	Plug	091383AS	015113AS		
1/4"-20	H3	2	1"	0.255*	Plug		015122AS		
				0.185	Plug	091384AS	015124AS		
1/4"-28	H3	2	1"	0.255*	Plug		015126AS		
				0.185	Plug	091386AS	015127AS		
5/16"-18	H3	2	1-1/8"	0.318*	Plug		015128AS		
				0.240	Plug	091388AS	015130AS		
5/16"-24	H3	2	1-1/8"	0.318*	Plug		015134AS		
				0.240	Plug	091390AS	015137AS		
3/8"-16	H3	3	1-1/4"	0.381*	Plug		015141AS		
				0.275	Plug	091392AS	015139AS	015076AS	
3/8"-24	H3	3	1-1/4"	0.381*	Plug		015142AS		
				0.275	Plug	091394AS	015143AS		
7/16"-14	H3	3	1-7/16"	0.323	Plug		015136AS		
7/16"-20	H3	3	1-7/16"	0.323	Plug		015067AS		
1/2"-13	H3	3	1-21/32"	0.367	Plug	091395AS	015144AS	015078AS	
1/2"-20	H3	3	1-21/32"	0.367	Plug		015148AS		
5/8"-11	H3	3	1-13/16"	0.480	Plug		015157AS	015080AS	
5/8"-18	H3	3	1-13/16"	0.480	Plug		015070AS		
3/4"-10	H3	3	2"	0.590	Plug		015072AS	015082AS	015086AS
3/4"-16	H3	3	2"	0.590	Plug		015074AS		

## Extension Pipe Taps

Size & Pitch	Thread	Flutes	Thread Length	Shank Diam.	Chamfer	4"	6"	8"	10"	12"
1/16"-27	Standard	4	11/16"	0.312	Plug	091396AS	015900AS			
	Interrupted						015901AS			
1/8"-27	Standard	4	3/4"	0.438	Plug	015904AS	015905AS	015906AS	015907AS	015908AS
	Interrupted						015971AS			
1/4"-18	Standard	4	1-1/16"	0.563	Plug	015913AS	015915AS	015916AS	015917AS	015918AS
	Interrupted						015974AS			
3/8"-18	Standard	4	1-1/16"	0.700	Plug		015921AS	015922AS	015923AS	
	Interrupted						015977AS			
1/2"14	Standard	4	1-3/8"	0.688	Plug		015925AS	015927AS	015928AS	
	Interrupted						015980AS			
3/4"-14	Standard	5	1-3/8"	0.906	Plug		015929AS	015930AS	015931AS	
1"-11.5	Standard	5	1-3/4"	1.125	Plug		015933AS		015934AS	

## Metric Extension Hand Taps

Items In **RED** are New Additions

Size & Pitch	D Limit	Flutes	Thread Length	Shank Diam.	Length	Taper	Plug	Bottom
M3.5 x 0.6	D4	3	11/16"	0.141	6"	027200AS	027201AS	027202AS
M4 x 0.7	D4	4	3/4"	0.168	6"		027209AS	027210AS
M4.5 X 0.75	D4	4	7/8"	0.194	6"	027216AS	027217AS	027218AS
M5 x 0.8	D4	4	7/8"	0.194	6"	027224AS	027225AS	027226AS
M6 x 1	D5	4	1"	0.255	6"	027232AS	027233AS	027234AS
M7 x 1	D5	4	1-1/8"	0.318	6"	027248AS	027249AS	027250AS
M8 x 1.25	D5	4	1-1/8"	0.318	6"	027257AS	027258AS	027259AS
M10 x 1.5	D6	4	1-1/4"	0.323	6"	027266AS	027267AS	027268AS
				0.381	6"		027284AS	
M12 x 1	D6	4	1-21/32"	0.367	6"		027285AS	
M12 x 1.75	D6	4	1-21/32"	0.367	6"	027275AS	027276AS	027277AS
M14 x 2	D7	4	1-21/32"	0.429	6"		027286AS	
				0.570	6"		027287AS	
M16 x 2	D7	4	1-13/16"	0.480	6"		027279AS	027280AS
				0.633	6"		027288AS	
M20 x 2.5	D7	4	2"	0.652	6"		027282AS	027283AS

## Metric Spiral Point Extension Taps

Items In **RED** are New Additions

Size & Pitch	D Limit	Flutes	Thread Length	Shank Diam.	Chamfer	6"
M3.5 x 0.6	D4	2	11/16"	0.141	Plug	027203AS
M4 x 0.7	D4	2	3/4"	0.168	Plug	027211AS
M4.5 X 0.75	D4	2	7/8"	0.194	Plug	027219AS
M5 x 0.8	D4	2	7/8"	0.194	Plug	027227AS
M6 x 1	D5	2	1"	0.255	Plug	027235AS
M8 x 1.25	D5	2	1-1/8"	0.318	Plug	027260AS
M10 x 1.5	D6	3	1-1/4"	0.381	Plug	027269AS
					Bottom	027270AS
M12 x 1.75	D6	3	1-21/32"	0.367	Plug	027278AS
				0.507	Plug	027290AS
M14 x 2	D7	3	1-21/32"	0.429	Plug	027292AS
				0.570	Plug	027291AS
M16 x 2	D7	3	1-13/16"	0.480	Plug	027281AS
				0.633	Plug	027293AS

- Extra Length to Reach Inconvenient Surfaces
- Large and Small Shanks for Most Sizes
- Good For Hubs, Pulley or Difficult to Reach Screws
- Designed for Production Tapping
- Special Sizes Available in 24 Hours
- Coatings and Treatment Available

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